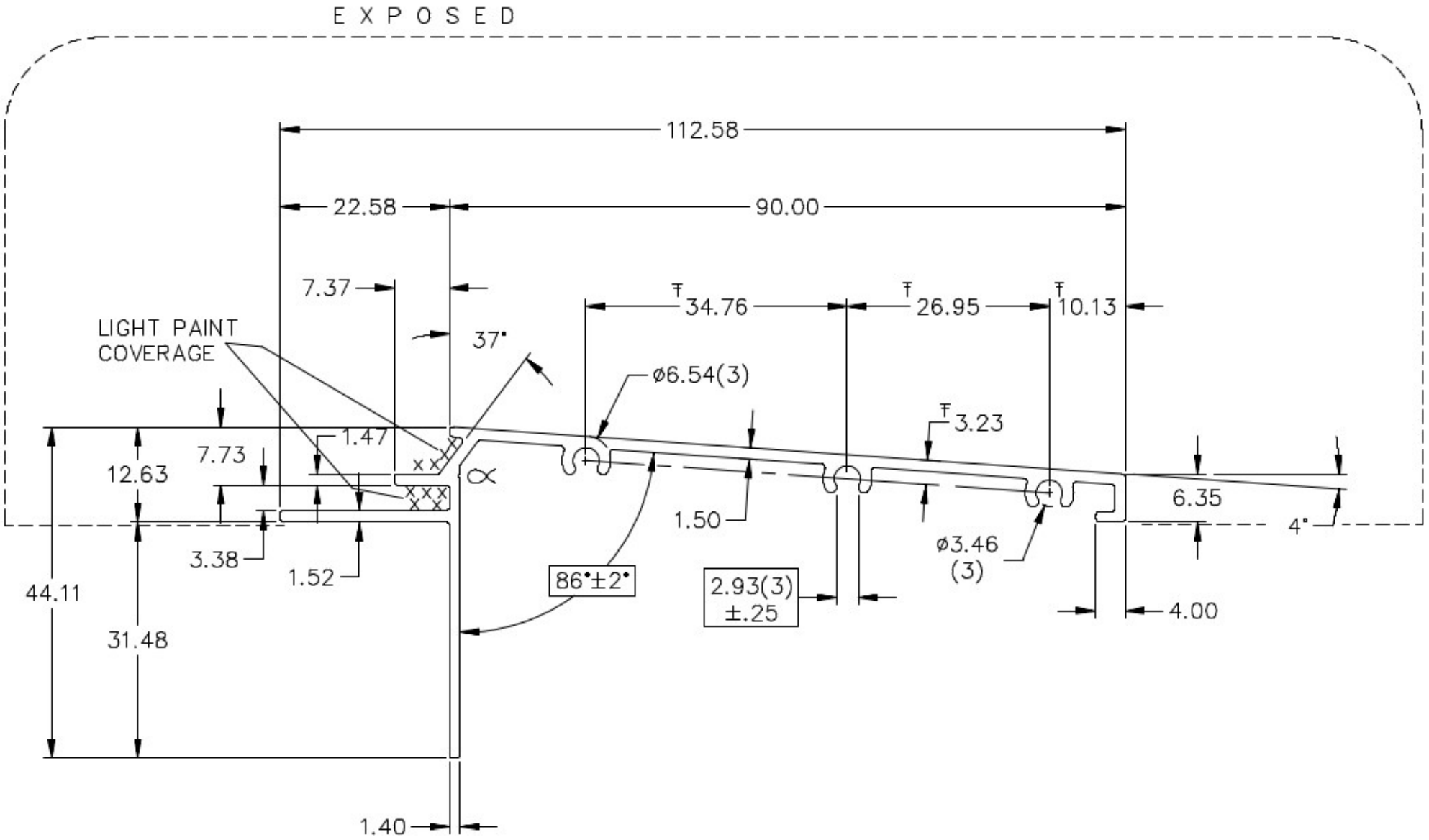Aluminum Association standard tolerances to apply unless otherwise stated.